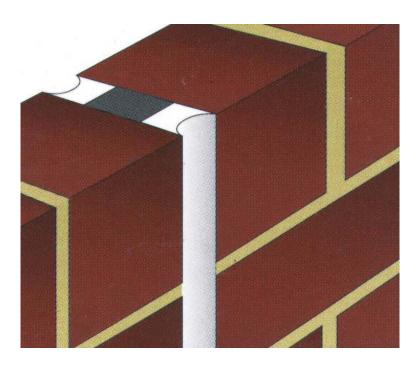


Suppliers of passive fire products, acoustic and specialist insulation Manufacturers of the Safire® Fire Stopping Range

Uniclass	EPIC
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# Safire® Intumescent and Acoustic Mastic



Safire Intumescent and Acoustic Mastic is a flexible, water-based, cartridge applied acrylic intumescent sealant.

Air curing, it forms a non-hardening flexible seal. When exposed to fire it will swell to 4 times its original size, creating a char, preventing the passage of fire, smoke and toxic gases for up to 4 hours.

- Flexible water based intumescent acrylic sealant
- Tested to BS476 Part 20/22
- Upto 4 hours fire resistant
- Long term flexibility
- Excellent adhesion



# Safire Intumescent and Acoustic Mastic

### WHERE...

- Expansion/contraction joints, cartridge applied in gaps up to 35mm
- · Irregular or uneven gaps around door casings and window sills
- Irregular or uneven gaps around service penetrations
- · Sealing fire protection boards and partitioning

### WHY SAFIRE...

**Flexibility** - Safire Intumescent and Acoustic Mastic is non-hardening, so will allow a degree of substrate movement. Resistant to cracking and splitting.

**Excellent Adhesion** - Safire Mastic is is formulated to give excellent adhesion to most building substrates including brick, concrete, steel and plaster without the use of costly primers.

**Water Based** - Safire Mastic is virtually odourless, and tools and equipment are easily cleaned without the use of solvents.

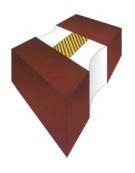
**Environmentally Friendly** - Safire Mastic is Halogen free and contains no fibres, so can be used with confidence.

**Smooth Finish** - Safire Mastic can be easily tooled to a smooth finish using a wet spatular if required.

### **INSTALLATION...**

Safire Mastic is extruded from a cartridge loaded into a standard skeleton cartridge gun.

- 1. Ensure all surfaces are sound, clean, dry and free from dust or grease.
- 2. Use the appropriate backing material to set the depth of the seal. Joint width or depth should be not less than 6mm so that there is sufficient material to give the movement required.
- 3. Gun in the sealant, taking care to avoid entrapping air or leaving gaps, and ensure there is a complete contact between sealant and substrate.
- 4. Tool down using a wetted spatular. Store in cool dry conditions.



## **SPECIFICATION COMPLIANCE**

International 4hrs tested to ISO834
UK 4hrs tested to BS476 pt22
Netherlands 4hrs tested to NEN3884/nen6069
Belgium 4hrs tested to NBN713.020
France 6hrs tested to CSTB91.3222

Germany 4hrs tested to DIN4102 part 1 (PA-111

2.2.2022)

USA 2hrs tested to ASTME 119

### **TECHNICAL SPECIFICATION**

PHYSICAL FORM Thixotropic paste

COLOUR White, other colours available to special order

 WORKING TIME
 25 minutes

 SKINOVER TIME
 20 minutes

 CURE RATE
 3mm per day

 MOVEMENT
 +/- 10%

 APPLICATION TEMPS
 0°C to 70°C

SLUMP Nil under 30mm joints

SURACE TEMPS

0°C to 100°C

PACKAGING 310ml cartridge, 25 per box
SHELF LIFE 9 months if stored at 5°C to 30°C

# **HOW TO CALCULATE QUANTITY REQUIRED:**

Gap width (mm) x Depth (mm) x Total Length (m)

310

### **ON SITE SUPPORT**

A comprehensive design, advice and support service is offered to architects, specifiers and contractors ensuring trouble free installation.

Your distributor:







